

NORTHTECH

Machine, LLC

NT-DBN26 Drawer Box Notcher



(Shown with optional hold down)

Key Machine LLC
1769 Harrisville Rd
Stoneboro PA 16153
sales@keymachinellc.com
724-301-0545

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NT-DBN26 Drawer Box Notcher

- Motor 5HP 3PH 230V or 460V 60HZ
- Max notch dimension of 57mm (2 ¼") x 0.5" H with optional head
- Capable of notching over 200 boxes/hr
- Designed to notch the underside of a drawer as well as drill the back for using under mount drawer slides
- Cutter diameter: 10"
- Drill diameter: ¼"
- Table size: 50" x 23"
- Passline: 33"
- (2) 4" Dust port requiring 436CFM at point of extraction
- Recommended compressed air: 90 – 100PSI
- Pneumatic cutter & drill stroke by foot pedal operation
- Cutter stroke and drill are adjustable
- Insert knife cutterhead with solid carbide inserts for optimum finish results and long tool life
- Comes with (35mm) 1.4" cutterhead with inserts and ¼" (6.3mm) carbide drill bit
- Machine dimensions (LxWxH): 48" x 38" x 40"
- Machine weight: 650lbs
- Operation and parts manual included
- Standard Northtech one year parts warranty
- All machines are tested stateside prior to shipment providing trouble free start up.
- Northtech offers a full line of drawer building machinery, ask your salesman for information on Box Sander, Award Winning Dovetailers and Automatic Gluers



(Shown with optional hold down)

Options

- Single part fence system (DBN26-15-1)
- Pneumatic clamping system (DNB26-15-2)
- 35mm cutterhead (DBN26-3-11A)
- 57mm cutterhead (DBN26-3-11B)

* Any shipping date quoted by Northtech is an estimation based on factory delivery. Northtech cannot guarantee delivery, nor do we assume any liability for delays or non-shipment arising from any cause. Pictures are for reference only, design and specifications of all Northtech Products sold are subject to change without notice *

102 Walnut Street
Borden, IN 47106

(812) 967-7400 Fax (812) 967-7401

www.NorthtechMachine.com info@NorthtechMachine.com

Machine Features



- 5HP TEFC motor rated for continuous use.
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- Pneumatically operated drill with easy changing Jacobs chuck allows for use of most all style drill bits.
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- 10" cutterhead uses replaceable carbide inserts to maintain sharp cutting edge for clean cuts.
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- Simple start stop electrical controls.

Machine Features



- Foot pedal operation.



- UHMW gate shuts automatically when cutterhead is not cycling.



- Fence is equipped with part placement switches. These switches restrict the operator from cycling machine without a part safely in place.



- Under mounted low profile stops allow operator to slide assembled drawer box from side to side without having to pick up the box.

Machine Features



- Pneumatic operations are individually speed controlled with flow regulators for customer specific speed settings.
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- Single pneumatic connection through FLR. The Filter, Lubricator Regulator controls the pressure, cleans and lubricates air, providing reliable operation of pneumatics.
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- (2) 4" dust ports require 436CFM at points of extraction for recommended dust control.
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- Arbor lock restricts the arbor from turning while removing/installing the cutterhead.

Machine Features



- Secondary oiler for more control of fast moving pneumatics.



- Double action cylinders place drill in Left or Right position prior to cycle.

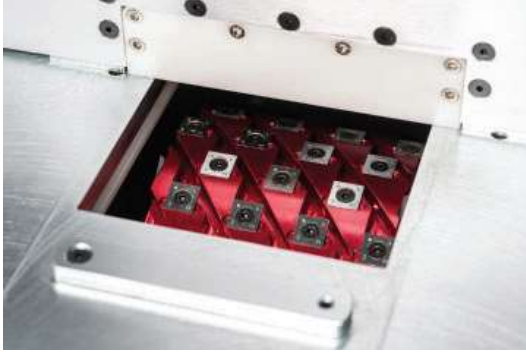


- 5" Cylinder cycles cutterhead effortlessly.

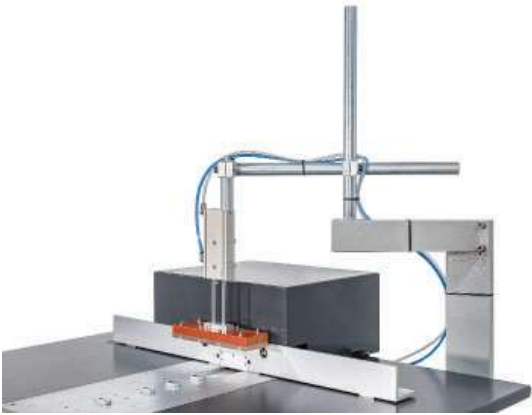


- Heavy duty top cover prevents operator from having to fully remove guarding during maintenance operations.

Machine Options



- (Optional) Up to 125mm (5") cutterhead.



- **Pneumatic Clamping System**
(Optional) Hold down secures part in place before cycle reducing operator fatigue.

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